



JOHN DEERE

ENGINE PERFORMANCE CURVE

Rating: Gross Power
Application: Industrial - Heavy Duty
Power Bulge - 4%
Torque Rise - 20%

PowerTech Plus™ 6.8 L Engine

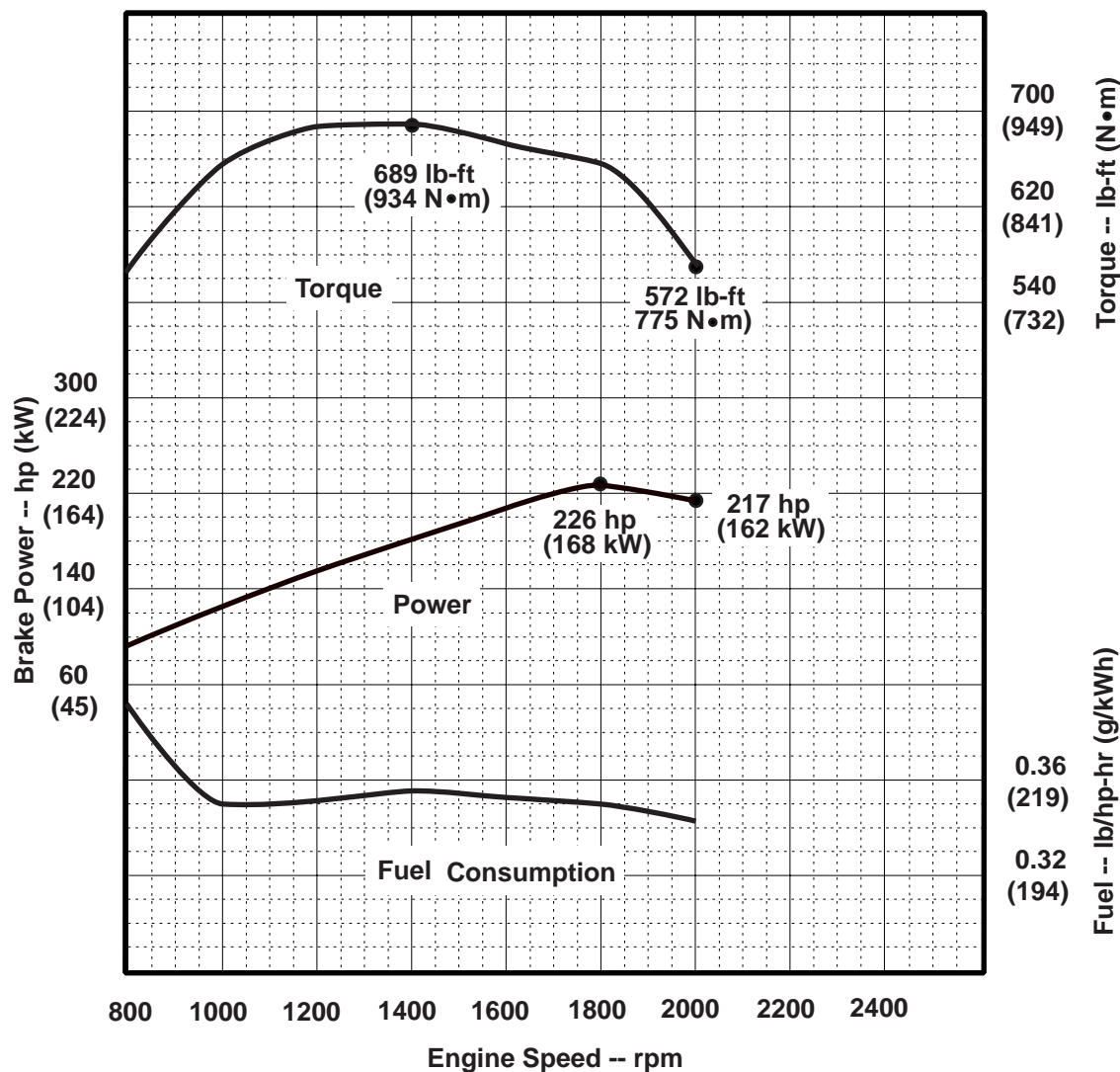
Model: 6068HF485

JD Electronic Control

217 hp @ 2000 rpm

162 kW @ 2000 rpm

[See Option Code Table]



STANDARD CONDITIONS*

Air Intake Restriction 12 in.H₂O (3 kPa)
Exhaust Back Pressure 30 in.H₂O (7.5 kPa)

Gross power guaranteed within + or - 5% at SAE J1995 and ISO 3046 conditions:

- 77 °F (25 °C) air inlet temperature
- 29.31 in.Hg (99 kPa) barometer
- 104 °F (40 °C) fuel inlet temperature
- 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Conversion factors:

- Power: kW = hp x 0.746
- Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg
- Torque: N•m = lb-ft x 1.356

All values are from currently available data and are subject to change without notice.

Notes:

Tier-3 Emission Certifications:

Certified by:

CARB; EPA; EU
Ref: Engine Emission Label

Brian L. Carlson
21 APR 05

* Revised Data

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April 2005

Engine Installation Criteria

General Data

Model 6068HF485
 Number of Cylinders 6
 Bore and Stroke--in. (mm)..... 4.19 (106) x 5.00 (127)
 Displacement--in.³ (L).....415 (6.8)
 Compression Ratio 17.0 : 1
 Valves per Cylinder--Intake/Exhaust..... 2 / 2
 Firing Order..... 1-5-3-6-2-4
 Engine Type..... In-line, 4-Cycle
 Aspiration..... Turbocharged
 Charge Air Cooling System..... Air-to-Air
 Engine Crankcase Vent System Open

Physical Data

Length--in. (mm)45.7* (1161*)
 Width--in. (mm)24.3* (616*)
 Height--in. (mm)44.4* (1128*)
 Weight, with oil--lb (kg)1495 (678)
 (Includes flywheel housing, flywheel & electrics)
 Center of Gravity Location
 From Rear Face of Block(X-axis)--in.(mm). 15.5 (395)*
 Right of Crankshaft (Y-axis)--in. (mm).....-0.1 (-2.24)*
 Above Crankshaft (Z-axis)--in. (mm) 7.4 (189)
 Maximum Allowable Static Bending Moment at Rear Face
 of Flywhl Hsg w/ 5-G Load--lb-ft (N•m)600 (814)
 Thrust Bearing Load Limit --lb (N) Forward Rearward
 Intermittent.....899 (4000)450 (2000)
 Continuous495 (2200).....225 (1000)
 Max. Front of Crank. Torsional Vibration--DDA..... 0.25
 Max. Continuous Damper Temp--°F (°C)180 (82)

Electrical System

12 Volt **24 Volt**

Min. Battery Capacity (CCA)--amp..... 800 570
 Max. Allow. Starting Circuit Resist.--Ohm 0.0012 0.002
 Starter Rolling Current
 At 32 °F (0 °C)--amp 920 600
 At -22 °F (-30 °C)--amp 1300 700
 Min. Voltage at ECU during Cranking--volts..... 6 10
 Maximum ECU Temperature--°F (°C)221 (105)
 Max. VTG Actuator Surface Temp.--°F (°C)356 (180)
 Maximum Harness Temperature--°F (°C)248 (120)

Air System

Maximum Allowable Temp Rise--Ambient Air to
 Engine Inlet--°F (°C) 15 (8)
 Maximum Air Intake Restriction:
 Dirty Air Cleaner--in. H₂O (kPa).....25 (6.25)
 Clean Air Cleaner--in. H₂O (kPa).....15 (3.75)
 Engine Air Flow--ft³/min (m³/min) 444 (12.57)
 Air Cleaner Efficiency--% 99.9

Charge Air Cooling System

Air/Air Exch'r. Heat Rej.--Btu/min(kW) 1542 (27.1)
 Compressor Discharge Temp.(Rated)
 @ 77 °F (25°C) Ambient Air--°F (°C)..... 359 (181.5)
 Compressor Discharge Temp.(Max.)--°F (°C)
 @ any Ambient--°F (°C) 387 (197)
 Max. Pressure Drop, thru CAC--in.H₂O (kPa) 64 (16)
 Min. Pressure Drop, thru CAC--in.H₂O (kPa) 32 (8)
 Intake Manifold Pressure--psi (kPa) 25 (171.6)
 Max CAC Out Temp @ 77°F (25°C) Amb.--°F (°C) 126(52)
 Min CAC Out Temp @ 77°F (25°C) Amb.--°F (°C). 109(43)
 Max CAC Out Temp @ any Ambient--°F (°C) 190 (88)

Cooling System

Engine Heat Rejection--BTU/min (kW) 4865 (85.5)
 Coolant Flow--gal/min (L/min).....78 (295)
 Thermostat Start to Open--°F (°C).....180 (82)
 Thermostat Fully Open--°F (°C).....203 (95)
 Engine Coolant Capacity--qt (L) 13 (11.9)
 Minimum Pressure Cap--psi (kPa)14.5 (100)
 Maximum Top Tank Temp--°F (°C) 230 (110)
 Minimum Coolant Fill Rate--gal/min (L/min) 3 (11)
 Minimum Air-to-Boil Temperature--°F (°C).....117 (47)
 Minimum Pump Inlet Pressure--psi (kPa)4.4 (30)

Exhaust System

Exhaust Flow--ft³/min (m³/min)..... 983 (28)
 Exhaust Temperature--°F (°C)..... 775 (413)
 Max. Allowable Back Pressure--in. H₂O (kPa) 40 (10)
 Minimum Exhaust Restriction---in. H₂O (kPa) 16 (4)
 Max. Bend. Moment on Turbo Out.--lb-ft (N•m)..... 5.2 (7)
 Max. Shear on Turbo Outlet--lb (kg) 24 (11)

Fuel System

ECU Description L14 Controller
 Fuel System Description..... HPCR
 Fuel Injection Pump Denso HP3
 Governor Type.....Electronic
 Total Fuel Flow--lb/hr (kg/hr) 167 (75.7)
 Fuel Consumption--lb/hr (kg/hr)..... 76 (34.3)
 Max. Fuel Inlet Temperature--°F (°C).....176 (80)
 Fuel Temp. Rise, Inlet to Return--°F (°C) 82.8 (46)
 Max. Fuel Inlet Restriction--in. H₂O (kPa) 80 (20)
 Max. Fuel Inlet Pressure--in. H₂O (kPa) NA (NA)
 Max. Fuel Return Pressure--in. H₂O (kPa) 80 (20)

Lubrication System

Oil Pressure at Rated Speed--psi (kPa) 54 (371)
 Oil Pressure at Low Idle--psi (kPa) 15 (105)
 Max. Oil Carryover in Blow-by--lb/hr (g/hr) 0.002 (1.0)
 Max. Airflow in Blow-by--gal/min (l/min)..... 22 (85)
 Max. Crankcase Pressure--in. H₂O (kPa).....2 (0.5)

Performance Data

Rated Power--hp (kW) 217 (162)
 Rated Speed--rpm 2000
 Breakaway Speed--rpm 2070
 Fast Idle Speed--rpm 2200
 Peak Torque--lb-ft (N•m).....689 (934)
 Peak Torque Speed--rpm 1400
 Low Idle Speed--rpm 800
 BMEP--psi (kPa)208 (1432)
 Friction Power @ Rated Speed--hp (kW) 36 (27)
 Altitude Capability--ft (m)10,000 (3000)*
 Ratio--Air : Fuel 24.8 : 1
 Smoke @ Rated Speed--Bosch No.<1
 Noise--dB(A) @ 1 m NA
 Power Bulge--%..... 4
 Power Bulge Speed--rpm 1800
 Torque Rise--%..... 20

Power

Engine Speed rpm	Intermittent Power hp (kW)	Intermittent Torque lb-ft (N•m)	BSFC lb/hp-hr (g/kWh)
2000	217 (162)	572 (775)	0.343 (209)
1800	226 (168)	658 (893)	0.350 (213)
1600	205 (153)	672 (911)	0.352 (214)
1400	184 (137)	689 (934)	0.355 (216)
1200	157 (117)	688 (933)	0.351 (214)
1000	125 (93)	656 (889)	0.350 (214)
800	92 (68)	568 (770)	0.393 (239)

All values at rated speed and power with standard options unless otherwise noted.

* Revised Data
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 April 2005