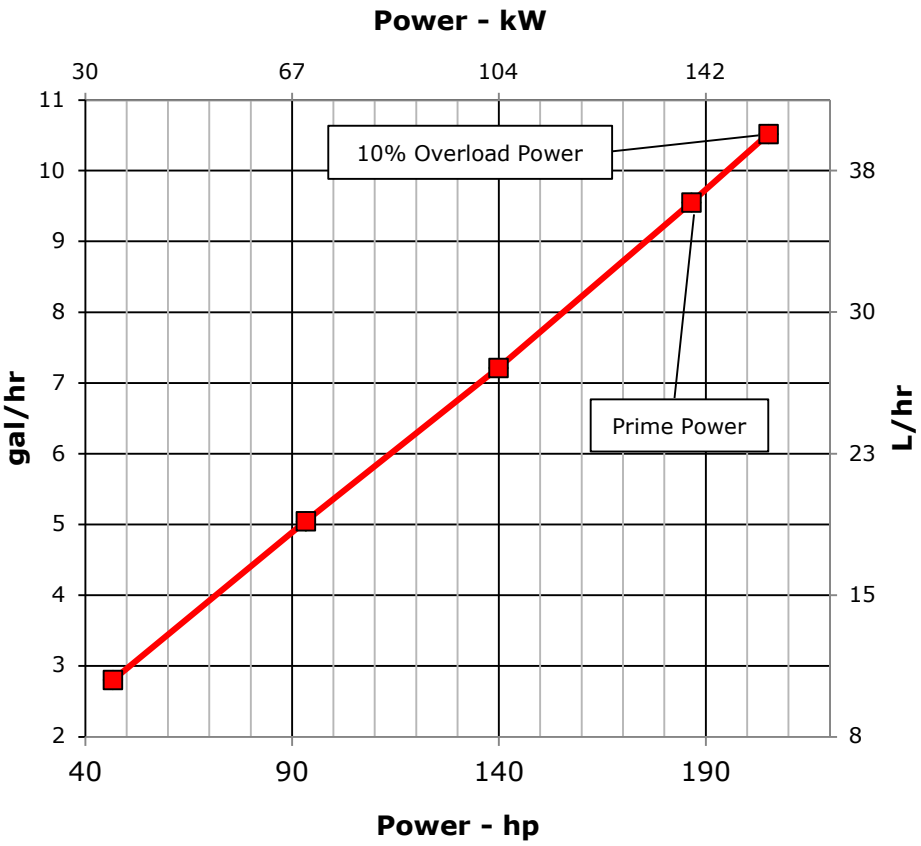
ENGINE PERFORMANCE CURVE

Rating: **50 Hz - 186hp (139kW) @ 1500 RPM**
Application: **Marine**

PowerTech™ 6.8L Engine

Model: 6068AFM85

Generator Efficiency (%)	Power Factor	Calculated Gen-Set Rating kWe	Calculated Gen-Set Rating kVA	Prime Power hp (kW)	10% Overload Power hp (kW)
88-92	0.8	122-129	153-161	187 (139)	205 (153)



REFERENCE CONDITIONS

Air Intake Restriction.....12 in.H_2O (3 kPa)
Exhaust Back Pressure..... 30 in.H2O (7.5 kPa)

Rated speed and power
Gross power guaranteed within ±5% at ISO 8665/SAE J1228 and ISO 3046/SAE J1995
Test conditions:
77 °F (25 °C) air inlet temperature
29.31 in.Hg (99 kPa) barometric pressure
104 °F (40 °C) fuel inlet temperature
0.853 fuel specific gravity @ 60 °F (15.5 °C)

Ambient air temperature is defined to be the temperature of ambient air close to operating vessel that is not influenced in any manner by operating characteristics of the vessel (free field temp).

Conversion factors: Power: kW = hp x 0.746
Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg
Torque: N·m = lb-ft x 1.356

All values from currently available data. Subject to manufacturing and measurement variations and to change without notice.
Actual performance is subject to application and operation conditions outside of John Deere control.

All pressures shown in gauge pressure

Notes:
Marine Generator: The Marine generator engine rating is the power available under normal varying electrical load factors for an unlimited number of hours per year in commercial applications. This rating incorporates a 10% overload capability, and conforms to ISO 8528 prime power. Average load over a 24-hour period shall not exceed 67% of the prime rating, of which no more than 2 hours are between 100% and 110% of the prime rating.

Constant speed engines are not certified for constant speed propulsion applications (i.e. variable pitch proppeller, hybrid porpulsion system).

Possible applications: This rating is used for applications that require constant speed operation in power generation or auxiliary applications such as generators and hydraulic pumps.

Designed/Calibrated to meet:	Certified by:
• IMO Tier II Compliant (MARPOL Annex VI) • China Stage 2 Constant Speed Auxiliary (GB15097-2016)	Scott D Ochoa
Ref: Engine Emission Label	13-Jul-22

Performance Curve: 6068AFM85_F

All values at rated speed, power, and standard conditions, per SAE J1995 unless otherwise noted.

Engine Installation Criteria

General Data

Model	6068AFM85			
Number of Cylinders	6			
Bore	107	mm	4.21	in
Stroke	127	mm	5.00	in
Displacement	6.8	L	415	in^3
Compression Ratio	16.7:1			
Valves per Cylinder, Intake/Exhaust	2/2			
Combustion System	Direct injection			
Firing Order	1-5-3-6-2-4			
Engine Type	In line, 4 Cycle			
Aspiration	Turbocharged and Aftercooled			
Aftercooling System	Engine coolant			
Engine Crankcase Vent System	Closed			

Cooling System*

Engine Coolant Heat Rejection**	149	kW	8498	BTU/min
Max. Pressure Drop Across Keel Cooler	40	kPa	6	psi
Coolant Flow	160.5	L/min	42.4	gal/min
Min. Coolant Pump Inlet Pressure	30.3	kPa	4.4	psi
Thermostat Start to Open	71	°C	160	°F
Thermostat Fully Open	83	°C	182	°F
Engine Coolant Capacity, HE	34	L	9.0	gal
Engine Coolant Capacity, KC	33.5	L	8.8	gal
Min. Coolant Fill Rate	12	L/min	3.2	gal/min
Min. Pressure Cap	110.3	kPa	16	psi
Max. External Coolant Restriction	40	kPa	5.8	psi
Normal Operation Max Top Tank Temperature	100	°C	212	°F
≤ 5% of Total Operating Time Top Tank Temperature	100-110	°C	212-230	°F
Absolute Max Top Tank Temperature	110	°C	230	°F
Recommended Fuel Cooler	3	kW	148	BTU/min
Engine Radiated Heat	9	kW	516	BTU/min

* The cooling system should be capable of typical at ambient up to the maximum conditions in which the vessel will operate.

Typical operation is defined as the average load sustainable in the vessel over 10 min.

** Reference 32 °C Sea Water Temperature

Physical Data

Length to rear face of block	1034	mm	40.7	in
Length to rear face of flywheel housing (SAE #2)	1172	mm	46.1	in
Length maximum	1374	mm	54.1	in
Width maximum	862	mm	33.9	in
Height, crank centerline to top	644	mm	25.4	in
Height, crank centerline to bottom	291	mm	11.5	in
Weight, with oil, no coolant (includes engine, flywheel housing, flywheel, and electronics)	787	kg	1735	lb
Center of Gravity Location, X-axis From Rear Face of Block	390	mm	15.3	in
Center of Gravity Location, Y-axis Right of Crankshaft	-14	mm	-0.6	in
Center of Gravity Location, Z-axis Above Crankshaft	186	mm	7.32	in
Max. Allowable Static Bending Moment At Rear Face of Flywheel Housing (for installations up to 5-G)	814	Nm	600	lb-ft
Thrust Bearing Load Limit, Forward Continuous	2.2	kN	495	lbf
Thrust Bearing Load Limit, Forward Intermittent	4	kN	899	lbf
Thrust Bearing Load Limit, Rearward Continuous	1	kN	225	lbf
Thrust Bearing Load Limit, Rearward Intermittent	2	kN	450	lbf

Electrical System

Min. Recommended Battery Capacity, 12V @32 °F (0 °C)	925	amps		
Min. Recommended Battery Capacity, 24V @32 °F (0 °C)	625	amps		
Starter Rolling Current, 12V @32 °F (0 °C)	920	amps		
Starter Rolling Current, 24V @32 °F (0 °C)	600	amps		
Min. Voltage at ECU during Cranking, 12V	6	volts		
Min. Voltage at ECU during Cranking, 24V	10	volts		
Max. Allowable Start Circuit Resistance, 12V	0.002	ohms		
Max. Allowable Start Circuit Resistance, 24V	0.0012	ohms		
Electrical Component Maximum Temperature Limit	125	°C	257	°F
Maximum ECU Temperature	105	°C	221	°F

Performance Curve: 6068AFM85_F

All values at rated speed and power at standard conditions per SAE J1995 unless otherwise noted.

Engine Installation Criteria

Fuel System

ECU Description			L14	
Fuel Injection Pump			HPCR	
Governor Type			Electronic	
Volumetric Fuel Consumption, Prime	36.1	L/hr	9.5	gal/hr
Mass Fuel Consumption, Prime	30.7	kg/hr	68	lb/hr
Total Fuel Volumetric Flow	162	L/hr	42.8	gal/hr
Total Fuel Mass Flow	138	kg/hr	304	lb/hr
Max. Fuel Inlet Restriction*	20	kPa	80	in.H2O
Max. Fuel Inlet Pressure	20	kPa	80	in.H2O
Max Fuel Return Pressure	20	kPa	80	in.H2O
Normal Operation Fuel Temperature	40	°C	104	°F
Max. Fuel Inlet Temperature	100	°C	212	°F
Min. Recommended Fuel Line Inside Diameter	6.85	mm	0.27	in
Min. Recommended Fuel Line Size			5	(-) AN
Primary Fuel Filter			10	mic
Secondary Fuel Filter			2	mic

Lubrication System

Oil Pressure at 1500 RPM**	280	kPa	43	psi
Max. Crankcase Pressure	2	kPa	8	in.H_2O
Maximum Installed Angle, Front Down			0	deg
Maximum Installed Angle, Front Up			12	deg
Engine Angularity Limits Any Direction, Continuous***			25	deg
Engine Angularity Limits Any Direction, Intermittent***			35	deg

Seawater Pump System

Seawater Pump Flow	163	L/min	43	gal/min
Max. Suction Lift	3	m	9.8	ft
Max. Outlet Pressure	140	kPa	20	psi
Max. Inlet Restriction	30	kPa	4	psi

* With clean filters

** With John Deere Plus-50 II™ 15w-40, not applicable with break in oil.

*** With 19BP option

Air Intake System

Engine Air Flow	10.0	m^3/min	353	ft^3/min
Intake Manifold Pressure	147	kPa	21.3	psi
Manifold Air Temperature	78	°C	172	°F
Maximum Manifold Air Temperature	130	°C	266	°F
Max. Allowable Temperature Rise, Ambient Air to Engine Inlet	17	°C	30	°F
Max. Air Intake Restriction, Clean Air Cleaner	3	kPa	12	in.H_2O
Max. Air Intake Restriction, Dirty Air Cleaner	6.25	kPa	25	in.H_2O
Min. Ventilation Area	0.062	m^2	95	in^2

Performance Data

Prime Power	139	kW	187	hp
10% Overload Power	153	kW	205	hp
Rated Speed		1500	RPM	
Low Idle Speed		1000	RPM	
Prime Torque	885	Nm	653	lb-ft
BMEP, Prime	1636	kPa	237	psi
Rated Pferdestärke, Prime (metric hp)		189	ps	
Front Drive Capacity, Intermittent	907	Nm	669	lb-ft
Front Drive Capacity, Continuous	907	Nm	669	lb-ft
Friction Power @ Rated Speed	13.9	kW	19	hp

Exhaust System

Exhaust Flow	23	m^3/min	828	ft^3/min
Exhaust Flow @ gas STP	9.6	m^3/min	338	ft^3/min
Exhaust Temperature	454	°C	849.2	°F
Max. Allowable Exhaust Restriction+	7.5	kPa	30	in.H_2O
Max. Shear on Turbocharger Exhaust Outlet	11	kg	24.3	lb
Max. Bending Moment on Turbocharger Exhaust Outlet	7	Nm	15.4	lb-ft
Min. Exhaust Pipe Diameter, Dry	101.6	mm	4.0	in
Min. Exhaust Pipe Diameter, Wet	127.0	mm	127.0	in

+ Exhaust system restriction should be limited to 7.5 kPa. When an exhaust aftertreatment system is installed, the maximum design restriction is 15 kPa. Restriction over 7.5 kPa will result in diminished performance. Restriction over 15 kPa may cause engine damage

Performance Curve: 6068AFM85_F

All values at rated speed and power at standard conditions per SAE J1995 unless otherwise noted.

Engine Performance Data Table

Engine Power	Crank Power		Crank Torque		Fuel Consumption		BSFC
	kW	hp	Nm	lb-ft	L/hr	gal/hr	g/kW-hr
25%	35	47	221	163	10.6	2.8	259
50%	70	93	443	326	19.1	5.0	233
75%	104	140	664	490	27.3	7.2	222
100%	139	186	885	653	36.1	9.5	221
110%	153	205	974	718	39.8	10.5	221

Performance Curve: 6068AFM85_F

All values at rated speed and power at standard conditions per SAE J1995 unless otherwise noted.