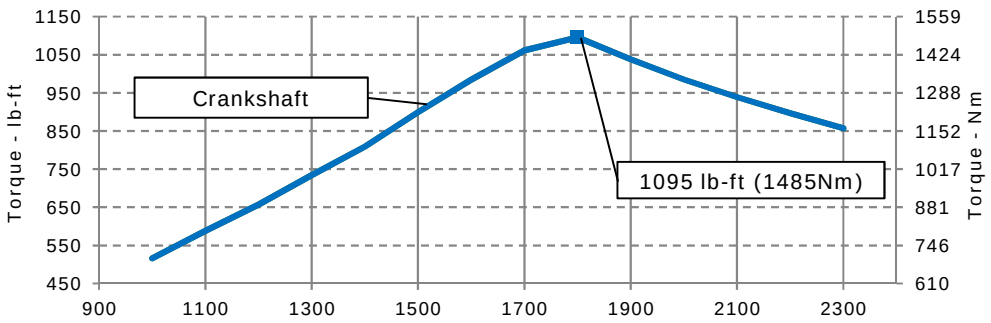
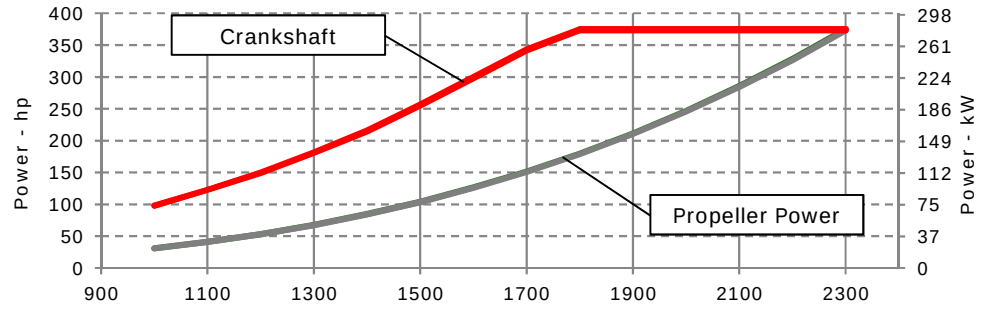
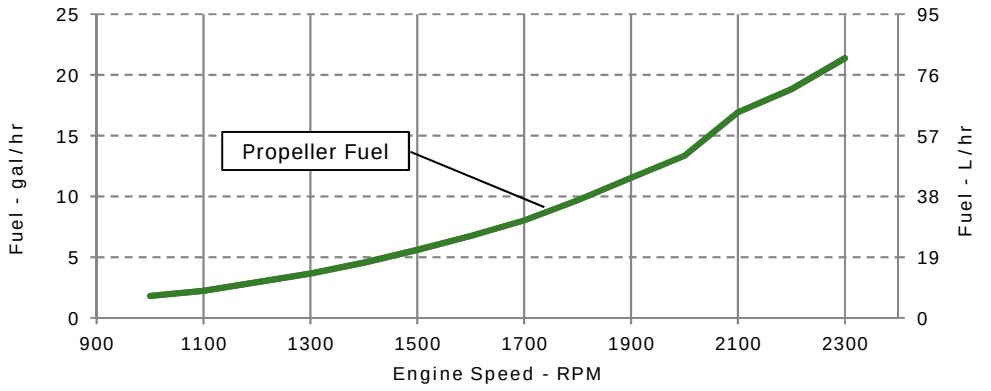
ENGINE PERFORMANCE CURVE

Rating: M3 - 375hp (280kW) @ 2300 RPM
Application Marine

PowerTech™ 9.0L Engine
Model: 6090AFM85







REFERENCE CONDITIONS

Air Intake Restriction.....12 in.H_2O (3 kPa)
Exhaust Back Pressure..... 30 in.H_2O (7.5 kPa)

Rated speed and power
Gross power guaranteed within ±5% at SAE J1995 and ISO 3046
J1995 and ISO 3046 conditions:
77 °F (25 °C) air inlet temperature
29.31 in.Hg (99 kPa) barometric pressure
104 °F (40 °C) fuel inlet temperature
0.853 fuel specific gravity @ 60 °F (15.5 °C)

Ambient air temperature is defined to be the temperature of ambient air close to operating vessel that is not influenced in any manner by operating characteristics of the vessel (free field temp).

Conversion factors:
Power: kW = hp x 0.746
Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg
Torque: N·m = lb-ft x 1.356

All values from currently available data. Subject to manufacturing and measurement variations and to change without notice.
Actual performance is subject to application and operation conditions outside of John Deere control.

Notes:

M3: The M3 rating is for marine propulsion applications that typically operate between 2,000-4,000 hours per year and have load factors up to 50 percent. This rating is for applications that use full power for no more than 4 hours out of each 12 hours of operation. The remaining time of operation is at or below cruising speed.

Possible applications: Coastal fishing boats offshore crew boats, research boats. Short range ferryboats and dinner cruise boats.

Designed/Calibrated to meet:	Certified by:
• EPA Commercial Marine Tier 3 • IMO MARPOL Annex VI Tier II Compliant • NRMM (97/68/EC), as amended	
Ref: Engine Emission Label	7-Oct-16

Performance Curve: 6090AFM85_C

All values at rated speed, power, and standard conditions, per SAE J1995 unless otherwise noted.

Engine Installation Criteria

General Data

Model	6090AFM85			
Number of Cylinders	6			
Bore	118	mm	4.65	in
Stroke	136	mm	5.35	in
Displacement	9.0	L	549	in^3
Compression Ratio	16.3:1			
Valves per Cylinder, Intake/Exhaust	2/2			
Combustion System	Direct injection			
Firing Order	1-5-3-6-2-4			
Engine Type	In line, 4 Cycle			
Aspiration	Turbocharged and Aftercooled			
Aftercooling System	Engine coolant			
Engine Crankcase Vent System	Closed			

Cooling System*

Engine Coolant Heat Rejection**	298	kW	16962	BTU/min
Max. Pressure Drop Across Keel Cooler	40	kPa	5.8	psi
Coolant Flow	346	L/min	91	gal/min
Min. Coolant Pump Inlet Pressure	30.3	kPa	4.4	psi
Thermostat Start to Open	71	°C	160	°F
Thermostat Fully Open	83	°C	182	°F
Engine Coolant Capacity, HE	42	L	11.1	gal
Engine Coolant Capacity, KC	40	L	10.6	gal
Min. Coolant Fill Rate	12	L/min	3.2	gal/min
Min. Pressure Cap	110.3	kPa	16	psi
Max. External Coolant Restriction	40	kPa	5.8	psi
Normal Operation Max Top Tank Temperature	100	°C	212	°F
≤ 5% of Total Operating Time Top Tank Temperature	100-110	°C	212-230	°F
Absolute Max Top Tank Temperature	110	°C	230	°F
Recommended Fuel Cooler	3	kW	187	BTU/min
Engine Radiated Heat	41	kW	2312	BTU/min

* The cooling system should be capable of typical at ambient up to the maximum conditions in which the vessel will operate.
Typical operation is defined as the average load sustainable in the vessel over 10 min.
** Reference 32 ˚C Sea Water Temperature

Physical Data

Length to rear face of block	1297	mm	51.1	in
Length to rear face of flywheel housing (SAE #2)	1415	mm	55.7	in
Length maximum	1712	mm	67.4	in
Width maximum	1027	mm	40.4	in
Height, crank centerline to top	665	mm	26.2	in
Height, crank centerline to bottom	319	mm	12.6	in
Weight, with oil, no coolant (includes engine, flywheel housing, flywheel, and electronics)	1055	kg	2325	lb
Center of Gravity Location, X-axis From Rear Face of Block	408	mm	16.1	in
Center of Gravity Location, Y-axis Right of Crankshaft	38	mm	1.5	in
Center of Gravity Location, Z-axis Above Crankshaft	200	mm	7.9	in
Max. Allowable Static Bending Moment At Rear Face of Flywheel Housing (for installations up to 5-G)	814	Nm	600	lb-ft
Thrust Bearing Load Limit, Forward Continuous	8.6	kN	1933	lbf
Thrust Bearing Load Limit, Forward Intermittent	13	kN	2923	lbf
Thrust Bearing Load Limit, Rearward Continuous	4	kN	899	lbf
Thrust Bearing Load Limit, Rearward Intermittent	6	kN	1349	lbf

Electrical System

Min. Recommended Battery Capacity, 12V @32 °F (0 °C)			1100	amps
Min. Recommended Battery Capacity, 24V @32 °F (0 °C)			750	amps
Starter Rolling Current, 12V @32 °F (0 °C)			920	amps
Starter Rolling Current, 24V @32 °F (0 °C)			600	amps
Min. Voltage at ECU during Cranking, 12V			6	volts
Min. Voltage at ECU during Cranking, 24V			10	volts
Max. Allowable Start Circuit Resistance, 12V			0.0012	ohms
Max. Allowable Start Circuit Resistance, 24V			0.002	ohms
Electrical Component Maximum Temperature Limit	125	°C	257	°F
Maximum ECU Temperature	105	°C	221	°F

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Engine Installation Criteria

Fuel System

ECU Description			L14	
Fuel Injection Pump			Denso HP4	
Governor Type			Electronic	
Volumetric Fuel Consumption	80.9	L/hr	21.4	gal/hr
Mass Fuel Consumption	68.8	kg/hr	152	lb/hr
Total Fuel Volumetric Flow	240	L/hr	63.4	gal/hr
Total Fuel Mass Flow	204	kg/hr	450	lb/hr
Max. Fuel Inlet Restriction*	20	kPa	80	in.H2O
Max. Fuel Inlet Pressure	20	kPa	80	in.H2O
Max Fuel Return Pressure	20	kPa	80	in.H2O
Normal Operation Fuel Temperature	40	°C	104	°F
Max. Fuel Inlet Temperature	100	°C	212	°F
Min. Recommended Fuel Line Inside Diameter	8.34	mm	0.33	in
Min. Recommended Fuel Line Size			6 (-) AN	
Primary Fuel Filter			10 mic	
Secondary Fuel Filter			2 mic	

Lubrication System

Oil Pressure at Rated Speed	300	kPa	44	psi
Oil Pressure at Low Idle (650rpm)**	141	kPa	20	psi
Max. Crankcase Pressure	2	kPa	8	in.H2O
Maximum Installed Angle, Front Down			0 deg	
Maximum Installed Angle, Front Up			12 deg	
Engine Angularity Limits Any Direction, Continuous***			20 deg	
Engine Angularity Limits Any Direction, Intermittent***			30 deg	

Seawater Pump System

Seawater Pump Flow	416	L/min	110	gal/min
Max. Suction Lift	3	m	9.8	ft
Max. Outlet Pressure	140	kPa	20	psi
Max. Inlet Restriction	30	kPa	4	psi

Air Intake System

Engine Air Flow	26	m^3/min	934	ft^3/min
Intake Manifold Pressure	242	kPa	35.1	psi
Manifold Air Temperature	96	°C	205	°F
Maximum Manifold Air Temperature	130	°C	266	°F
Max. Allowable Temperature Rise, Ambient Air to Engine Inlet	17	°C	30	°F
Max. Air Intake Restriction, Clean Air Cleaner	3	kPa	12	in.H_2O
Max. Air Intake Restriction, Dirty Air Cleaner	6.25	kPa	25	in.H_2O
Min. Ventilation Area	0.163	m^2	252	in^2

Performance Data

Rated Power	280	kW	375	hp
Rated Speed		2300	RPM	
Peak Torque Speed		1800	RPM	
Low Idle Speed		650	RPM	
Rated Torque	1162	Nm	857	ft-lb
Peak Torque	1485	Nm	1095	ft-lb
BMEP, Rated	1622	kPa	235	psi
Rated Pferdestärke (metric hp)		381	ps	
Front Drive Capacity, Intermittent	955	Nm	704	lb-ft
Front Drive Capacity, Continuous	955	Nm	704	lb-ft

Exhaust System

Exhaust Flow	59	m^3/min	2066	ft^3/min
Exhaust Flow @ gas STP	25.0	m^3/min	883	ft^3/min
Exhaust Temperature	426	°C	799	°F
Max. Allowable Exhaust Restriction	7.5	kPa	30	in.H_2O
Max. Shear on Turbocharger Exhaust Outlet	11	kg	24.3	lb
Max. Bending Moment on Turbocharger Exhaust Outlet	7	Nm	15.4	lb-ft
Min. Exhaust Pipe Diameter, Dry	127	mm	5.0	in
Min. Exhaust Pipe Diameter, Wet	139.7	mm	5.5	in

* With clean filters

** With John Deere Plus-50 II™ 15w-40, not applicable with break in oil.

*** With 1932 option

Performance Curve: 6090AFM85_C

All values at rated speed, power, and standard conditions, per SAE J1995 unless otherwise noted.

Engine Installation Criteria

Engine Performance Data Table

Engine Speed	Crank Power		Crank Torque		* Prop Power		* Prop Fuel		* Prop BSFC
RPM	kW	hp	Nm	lb-ft	kW	hp	L/hr	gal/hr	g/kW-hr
2300	280	375	1162	857	280	375	81	21	246
2200	280	375	1215	896	245	328	71	19	247
2100	280	375	1273	939	213	286	64	17	256
2000	280	375	1336	985	184	247	50	13	233
1900	280	375	1407	1038	158	212	44	12	235
1800	280	375	1485	1095	134	180	37	10	232
1700	256	343	1439	1061	113	152	30	8	229
1600	224	300	1334	984	94	126	26	7	230
1500	191	257	1218	898	78	104	21	6	232
1400	161	216	1097	809	63	85	17	5	232
1300	136	182	996	735	51	68	14	4	233
1200	112	150	890	657	40	53	11	3	238
1100	92	123	797	588	31	41	8	2	234
1000	73	98	700	516	23	31	7	2	252

* Theoretical 3.0 exponent propeller curve , measured at flywheel

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