JOHN DEERE

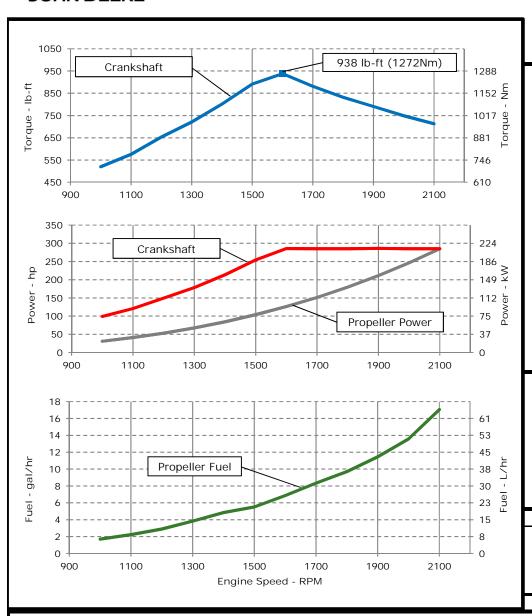
ENGINE PERFORMANCE CURVE

PowerTechTM 9.0L Engine

Model: 6090AFM85

Rating: M1 - 285hp (213kW) @ 2100 RPM

Application: Marine



REFERENCE CONDITIONS

Rated speed and power

Gross power guaranteed within $\pm 5\%$ at SAE J1995 and ISO 3046 J1995 and ISO 3046 conditions:

77 °F (25 °C) air inlet temperature 29.31 in.Hg (99 kPa) barometric pressure 104 °F (40 °C) fuel inlet temperature

104 °F (40 °C) fuel inlet temperature 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Ambient air temperature is defined to be the temperature of ambient air close to operating vessel that is not influenced in any manner by operating characteristics of the vessel (free field temp).

Conversion factors:

Power: $kW = hp \times 0.746$

Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg

Torque: $N \cdot m = \text{lb-ft x } 1.356$

All values from currently available data. Subject to manufacturing and measurement variations and to change without notice.

Actual performance is subject to application and operation conditions outside of John Deere control.

Notes:

 $\it M1$: The M1 rating is for marine propulsion applications that may operate up to 24 hours per day at uninterrupted full power and have load factors greater than 65 percent.

Possible applications: Line hauls tugs and towboats, fish and shrimp trawlers/draggers, and displacement hull fishing boats.

Designed/Ca	alibrated	I to meet	:
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Certified by:

- EPA Commercial Marine Tier 3
- IMO MARPOL Annex VI Tier II Compliant
- · NRMM (97/68/EC), as amended

Ref: Engine Emission Label

7-Oct-16

Performance Curve: 6090AFM85_A

All values at rated speed, power, and standard conditions, per SAE J1995 unless otherwise noted.

Engine Installation Criteria

<u>General Data</u>					
Model		6090	AFM85		
Number of Cylinders			6		
Bore	118	mm	4.65	in	
Stroke	136	mm	5.35	in	
Displacement	9.0	L	549	in ³	
Compression Ratio		16	.3:1		
Valves per Cylinder, Intake/Exhaust		2	2/2		
Combustion System		Direct	injection		
Firing Order		1-5-3	3-6-2-4		
Engine Type		In line	, 4 Cycle		
Aspiration	Turbocl	harged	and After	cooled	
Aftercooling System		Engine	coolant		
Engine Crankcase Vent System Closed					
Cooling System*					
Engine Coolant Heat Rejection**	237	kW	13479	BTU/mir	
Max. Pressure Drop Across Keel Cooler	40	kPa	5.8	psi	
Coolant Flow	315	L/min	83	gal/min	
Min. Coolant Pump Inlet Pressure	30.3	kPa	4.4		
Thermostat Start to Open	71	°C	160		
Thermostat Fully Open	83	°C	182	°F	
Engine Coolant Capacity, HE	42	L	11.1	gal	
Engine Coolant Capacity, KC	40	L	10.6	gal	
Min. Coolant Fill Rate	12	L/min	3.2	gal/min	
Min. Pressure Cap	110.3	kPa	16	psi	
Max. External Coolant Restriction	40	kPa	5.8		
Normal Operation Max Top Tank Temperature	100	°C	212	°F	
≤ 5% of Total Operating Time Top	100-110	°C	212-230	°F	
Tank Temperature	100-110		212-230	·	
Absolute Max Top Tank Temperature	110	°C	230	°F	
Recommended Fuel Cooler	4	kW	206	BTU/min	
Engine Radiated Heat	32	kW	1845	BTU/min	

^{*} The cooling system should be capable of typical at ambient up to the maximum conditions in which the vessel will operate.

Typical operation is defined as the average load sustainable in the vessel over 10 min.

Physical Data

Length to rear face of block	1297	mm	51.1	in
Length to rear face of flywheel housing (SAE #2)	1415	mm	55.7	in
Length maximum	1712	mm	67.4	in
Width maximum	1027	mm	40.4	in
Height, crank centerline to top	665	mm	26.2	in
Height, crank centerline to bottom	319	mm	12.6	in
Weight, with oil, no coolant (includes engine, flywheel housing, flywheel, and electronics)	1055	kg	2325	lb
Center of Gravity Location, X-axis From Rear Face of Block	408	mm	16.1	in
Center of Gravity Location, Y-axis Right of Crankshaft	38	mm	1.5	in
Center of Gravity Location, Z-axis Above Crankshaft	200	mm	7.9	in
Max. Allowable Static Bending Moment At Rear Face of Flywheel Housing (for installations up to 5-G)	814	Nm	600	lb-ft
Thrust Bearing Load Limit, Forward Continuous	8.6	kN	1933	lbf
Thrust Bearing Load Limit, Forward Intermittent	13	kN	2923	lbf
Thrust Bearing Load Limit, Rearward Continuous	4	kN	899	lbf
Thrust Bearing Load Limit, Rearward Intermittent	6	kN	1349	lbf

Electrical System

Min. Recommended Battery Capacity, 12V @32 °F (0 °C	()	1100	amps	
Min. Recommended Battery Capacity, 24V @32 °F (0 °C)	750	amps	
Starter Rolling Current, 12V @32 °F (0 °C)		920	amps	
Starter Rolling Current, 24V @32 °F (0 °C)		600	amps	
Min. Voltage at ECU during Cranking, 12V		6	volts	
Min. Voltage at ECU during Cranking, 24V		10	volts	
Max. Allowable Start Circuit Resistance, 12V		0.0012	ohms	
Max. Allowable Start Circuit Resistance, 24V		0.002	ohms	
Electrical Component Maximum Temperature Limit	125	°C	257	°F
Maximum ECU Temperature	105	°C	221	°F

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^{**} Reference 32 °C Sea Water Temperature

Engine Installation Criteria

<u>Fuel System</u>					<u> Air Intake System</u>				
ECU Description		L	14		Engine Air Flow	20.8	m³/min	735	ft ³ /min
Fuel Injection Pump		Dens	o HP4		Intake Manifold Pressure	176.4	kPa	25.6	psi
Governor Type		Elect	tronic		Manifold Air Temperature	83	°C	181	°F
Volumetric Fuel Consumption	64.6	L/hr	17.1	gal/hr	Maximum Manifold Air Temperature	130	°C	266	°F
Mass Fuel Consumption	54.9	kg/hr	121	lb/hr	Max. Allowable Temperature Rise, Ambient	17	°C	30	°F
Total Fuel Volumetric Flow	240	L/hr	63.4	gal/hr	Air to Engine Inlet	17	C	30	Г
Total Fuel Mass Flow	204	kg/hr	450	lb/hr	Max. Air Intake Restriction, Clean Air Cleaner	3	kPa	12	in.H ₂ O
Max. Fuel Inlet Restriction*	20	kPa	80	in.H2O	Max. Air Intake Restriction, Dirty Air Cleaner	6.25	kPa	25	in.H ₂ O
Max. Fuel Inlet Pressure	20	kPa	80	in.H2O	Min. Ventilation Area	0.128	m^2	198	in ²
Max Fuel Return Pressure	20	kPa	80	in.H2O					
Normal Operation Fuel Temperature	40	°C	104	°F	Performance Data				
Max. Fuel Inlet Temperature	100	°C	212	°F	Rated Power	213	kW	285	hp
Min. Recommended Fuel Line Inside Diameter	8.34	mm	0.33	in	Rated Speed		2100	RPM	
Min. Recommended Fuel Line Size		6	(-) AN		Peak Torque Speed		1600	RPM	
Primary Fuel Filter		10	mic		Low Idle Speed		650	RPM	
Secondary Fuel Filter		2	mic		Rated Torque	967	Nm	713	ft-lb
					Peak Torque	1272	Nm	938	ft-lb
<u>Lubrication System</u>					BMEP, Rated	1350	kPa	196	psi
Oil Pressure at Rated Speed	300	kPa	44	psi	Rated Pferdestärke (metric hp)		289	ps	
Oil Pressure at Low Idle (650rpm)**	141	kPa	20	psi	Front Drive Capacity, Intermittent	955	Nm	704	lb-ft
Max. Crankcase Pressure	2	kPa	8	in.H2O	Front Drive Capacity, Continuous	955	Nm	704	lb-ft
Maximum Installed Angle, Front Down		0	deg						
Maximum Installed Angle, Front Up		12	deg		Exhaust System				
Engine Angularity Limits Any Direction, Continu		20	deg		Exhaust Flow		m³/min		
Engine Angularity Limits Any Direction, Intermi	ttent***	30	deg		Exhaust Flow @ gas STP		m ³ /min		ft ³ /min
					Exhaust Temperature	448	°C	838	
<u>Seawater Pump System</u>					Max. Allowable Exhaust Restriction	7.5	kPa	30	in.H ₂ O
Seawater Pump Flow	397	L/min		gal/min	Max. Shear on Turbocharger Exhaust Outlet	11	kg	24.3	lb
Max. Suction Lift	3	m	9.8	ft	Max. Bending Moment on Turbocharger Exhaust	7	Nm	15.4	lb-ft
Max. Outlet Pressure	140	kPa	20	psi	Outlet	•			
Max. Inlet Restriction	30	kPa	4	psi	Min. Exhaust Pipe Diameter, Dry	114.3	mm	4.5	in
					Min. Exhaust Pipe Diameter, Wet	127	mm	5.0	in

^{*} With clean filters

Performance Curve: 6090AFM85_A

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^{**} With John Deere Plus-50 IITM 15w-40, not applicable with break in oil.

^{***} With 1932 option

Engine Installation Criteria

Engine Performance Data Table

Engine Speed	Crank	Power	Crank Torque		* Prop Power		* Prop Fuel		* Prop BSFC	
RPM	kW	hp	Nm	lb-ft	kW	hp	L/hr	gal/hr	g/kW-hr	
2100	213	285	967	713	213	285	64.6	17.1	258	
2000	213	285	1015	749	184	246	51.4	13.6	238	
1900	213	286	1072	791	158	211	43.3	11.4	234	
1800	213	285	1128	832	134	180	36.7	9.7	233	
1700	213	285	1195	881	113	151	31.6	8.3	238	
1600	213	286	1272	938	94	126	25.9	6.9	234	
1500	190	255	1208	891	78	104	20.9	5.5	229	
1400	159	214	1087	802	63	84	18.4	4.9	248	
1300	133	179	978	721	50	68	14.5	3.8	244	
1200	111	149	886	653	40	53	11.0	2.9	235	
1100	90	121	781	576	31	41	8.4	2.2	235	
1000	74	99	705	520	23	31	6.4	1.7	238	

^{*} Theoretical 3.0 exponent propeller curve , measured at flywheel

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